

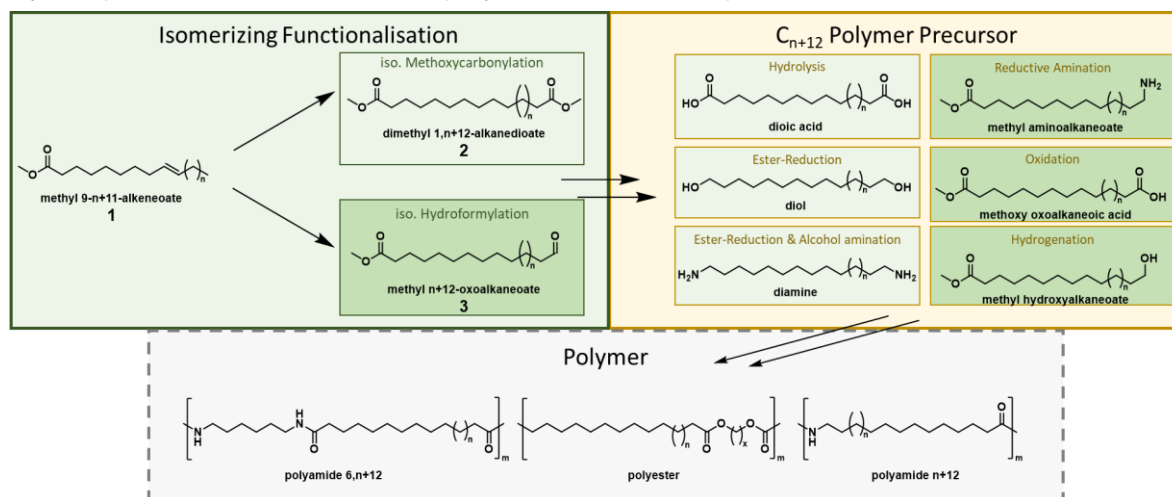
## Linear, Aliphatic Polymer Precursors from Local Plant Oils through Cross Metathesis and Isomerizing Functionalisation

J. Hommes, D. Vogt, T. Seidensticker

TU Dortmund University, Laboratory of Industrial Chemistry, Germany

### Abstract

The demand for versatile and high-performance polymers, such as polyesters or polyamides, is steadily increasing. To access those polycondensates, a diverse portfolio of  $C_{n+12}$  building blocks, such as dioic acids, methyl aminoalkanoates, and diamines, as well as many more, is required. Those building blocks are currently produced based on fossil raw materials.<sup>[1]</sup> Here, dimethyl 1,n+12-alkanedioate (**2**) and methyl n+12-oxoalkanoate (**3**) may serve as central platform molecules for those  $C_{n+12}$  polycondensates. Those are products of isomerizing functionalization reactions such as the isomerizing methoxycarbonylation or hydroformylation of methyl 9-alkenoate (**1**). **1** can be produced *via* cross-metathesis of methyl oleate, accessible from local plant oils, and a respective alkene. Scheme 1 illustrates possible  $C_{n+12}$  polymer precursors, as well as the polymers that can be produced from **2** and **3**.



Scheme 1: Isomerizing functionalisation of methyl 9-n+11-alkenoate (**1**) to dimethyl 1,n+12-alkanedioate (**2**) via isomerizing methoxycarbonylation and to methyl n+12-oxoalkanoate (**3**) via isomerizing hydroformylation, as a platform for  $C_{n+12}$  polymer precursors such as dioic acids, methyl aminoalkanoates, diamines, etc.

The internal double bond of **1** requires a preliminary isomerization step before methoxycarbonylation or hydroformylation to obtain **2** or **3**, preferably conducted using an auto-tandem catalytic system. We will primarily investigate the isomerizing hydroformylation of **1** to **3** with rhodium as catalyst metal with bidentate phosphorus ligands and the isomerizing methoxycarbonylation of **1** to **2** with palladium as catalyst metal and 1,2-DTBPMB as ligand.

[1] K. Hares, H. W. Wegener, T. F. H. Roth, R. Reichert, D. Vogt, T. Seidensticker, Catal. Sci. Technol. 2024, DOI: 10.1039/D4CY00368C.