Programme

C1 Building Blocks for Future Chemistry

Petrochemistry Division

October 11 - 13, 2023, Dresden



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# WELCOME

Dear ladies and gentlemen,

with great pleasure I welcome you, also in the name of the organizing committee and the board of the DGMK division of Petrochemistry, the Industrial Chemistry division of the Società Chimica Italiana (SCI) and the ÖGEW to the 31<sup>st</sup> edition of our Petrochemistry conference 2023, here in this wonderful location in the Dreikönigskirche in Dresden.

We are very glad to provide you with a great opportunity for networking and scientific exchange, in addition to a splendid scientific conference program. We are looking forward to 9 keynote lectures and 17 lectures, as well as 19 posters around this year's main topic "*C1 Buliding Blocks for Future Chemistry*".

We hope that you will enjoy this opportunity as much as we do and look forward to many lively discussions.

#### Prof. Dr. Dieter Vogt

Chairman DGMK-Division "Petrochemistry"

Scientific Chairpersons:

Dr. Michael Bender, BASF SE, Ludwigshafen Dr. Axel Göhrt, INEOS, Köln Dr. Harald Häger, Evonik Performance Materials GmbH, Marl Prof. Dr. Andreas Jess, Universität Bayreuth, Bayreuth Prof. Dr. Johannes A. Lercher, Technische Universität München, München Dr. Mario Marchionna, Saipem S.p.A., San Donato Milanese Prof. Dr. Jörg Sauer, Karlsruher Institute of Technology (KIT), Karlsruhe Prof. Dr. Dieter Vogt, Technische Universität Dortmund, Dortmund

# **PROGRAM OVERVIEW**

	Wednesday, October 11, 2023
13.00 - 13.30	Opening and Welcome Address
13.30 - 15.45	Reducing CO <sub>2</sub>
15.45 - 16.15	Coffee Break
16.15 - 18.00	Syngas I
	Thursday, October 12, 2023
08.30 -10.30	Syngas II
10.30 - 11.00	Coffee Break
11.00 - 12.45	HyFo & Carbon I
12.45 - 13.45	Lunch Break
13.45 - 15.30	HyFo & Carbon II
15.30 - 16.45	Poster Session & Coffee
16.45 - 18.30	Fischer Tropsch I
20.00	Conference Dinner

Friday, October 13, 2023		
08.30 -10.15	Fischer Tropsch II	
10.15 - 10.45	Coffee Break	
10.45 - 13.00	Methanol-to-X	
13.00 - 13.05	Concluding Remarks and Conference Summary	
13.05	Lunch Break	

# WEDNESDAY, OCTOBER 11, 2023

### **OPENING AND WELCOME ADDRESS**

13.00 h Gesa Netzeband Managing Director, DGMK e.V. Dieter Vogt Chairman DGMK-Division Petrochemistry

# **SESSION: REDUCING CO2**

#### **Chairperson: Dieter Vogt**

13.30 h Keynote Lecture: ChemCRAFT: A Gaming Approach towards a Sustainable Chemical Industry

<u>A. Bardow</u> ETH Zürich, Dep. Maschinenbau und Verfahrenstechnik, Zurich, Switzerland

# 14.15 hA Comprehensive Strategy Towards StructureElucidation of Hydroformylation Bottoms

<u>C. Loeschel</u>, R. Fels-Brendel, K.-H. Gunzelmann, R. Doetzer BASF SE, Ludwigshafen, Germany

### 14.45 h Optimisation of Platinum-based Catalysts for the Dehydrogenation of Perhydro Benzyltoluene as LOHC

<u>E. Herzinger<sup>1</sup></u>, D. Strauch<sup>2,3</sup>, P. Wasserscheid<sup>2,3</sup>, M. Wolf<sup>1</sup>

<sup>1</sup>Karlsruhe Institute of Technology (KIT), Institute of Catalysis Research and Technology (IKFT), Eggenstein-Leopoldshafen, Germany, <sup>2</sup>Forschungszentrum Jülich, Helmholtz-Institut Erlangen-Nürnberg (IEK-11), Erlangen, Germany, <sup>3</sup>Friedrich-Alexander-Universität Erlangen-Nürnberg (FAU), Lehrstuhl für Chemische Reaktionstechnik, Erlangen, Germany

# 15.15 h Valorisation of CO<sub>2</sub> from Biogas Plants: Circularity in Agro-economy

<u>I. Rossetti<sup>1</sup></u>, M. Tommasi<sup>1</sup>, S. Naz Degerli<sup>1</sup>, G. Ramis<sup>2</sup> <sup>1</sup>Chemical Plants and Industrial Chemistry Group, Dip. Chimica, Università degli Studi di Milano, CNR-SCITEC and INSTM Unit Milano-Università, Milan, Italy, <sup>2</sup>Dip. Ing. Chimica, Civile ed Ambientale, Università degli Studi di Genova and INSTM Unit Genova, Genoa, Italy

### 15.45 h Coffee Break



She Drives Energy – Network of Women in Energy Technology

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# WEDNESDAY, OCTOBER 11, 2023

### **SESSION: SYNGAS I**

**Chairperson: Michael Bender** 

16.15 h Keynote Lecture: Decarbonization of Syn-Gas and Hydrogen production: A "zero-carbon" Puzzle? <u>M. Marchionna</u> Saipem, Milano, Italy

# 17.00 h Joule-heated Structured Catalytic Reactors for CO<sub>2</sub> Valorization

L. Zheng, M. Ambrosetti, A. Beretta, G. Groppi, <u>E. Tronconi</u> Laboratory of Catalysis and Catalytic Processes, Politecnico di Milano, Italy

### 17.30 h Electrically Heated Reactor for Steam Methane Reforming

<u>M. Baumgärtl<sup>1,2</sup></u>, S. Guffanti<sup>1,2</sup>, H. Malburg<sup>2</sup>, J. Lercher<sup>2</sup>, G. Pauletto<sup>1</sup> <sup>1</sup>SYPOX GmbH, Freising, Germany, <sup>2</sup>Technische Universität München, Garching, Germany

### **SESSION: SYNGAS II**

Chairperson: Mario Marchionna

08.30 h Keynote Lecture: Syngas Production from Secondary Feedstock as a Key Element for a Circular Carbon Economy- Gasification Performance Enhancement via Plasma Integration

<u>M. Gräbner</u>

Technische Universität Bergakademie und Fraunhofer-Institut für Keramische Technologien und Systeme IKTS, Freiberg, Germany

### 09.15 h Keynote Lecture: Photocatalytic Synthesis Gas Chemistry: Industrial Potential or Scientific Playground?

<u>I. Strunk</u>

Industrielle Chemie und Heterogene Katalyse, Technische Universität München, Garchingen, Germany

### 10.00 h Award of the "Carl-Zerbe Preis"

D. Vogt Chairman DGMK-Division "Petrochemistry"

### Lecture of the Award-winner: Deactivation in Syngas Chemistry: Water-induced Degradation of Cobalt-based Fischer-Tropsch Catalysts

<u>M. Wolf</u> Karlsruhe Institute of Technolog, Karlsruhe, Germany

### 10.30 h Coffee Break

# **SESSION: HYFO & CARBO I**

Chairperson: Harald Häger

# 11.00 hKeynote Lecture: Recent Developments in<br/>Hydroformylation and Related Carbonylations:<br/>An Academic Perspective

<u>M. Beller</u> Leibniz-Institut für Katalyse e. V., Rostock, Germany

# 11.45 hBut-1-ene Hydroformylation in a Continuous Gas-<br/>phase Membrane Reactor: Road to Industrial<br/>Application

<u>A. Al-Shaibani<sup>1</sup></u>, M. Schörner<sup>1</sup>, I. W. Panjikkaran<sup>2</sup>, C. Nentwich<sup>2</sup>, F. Weigelt<sup>3</sup>, T. Brinkmann<sup>3</sup>, F. Stenger<sup>2</sup>, R. Franke<sup>2,4</sup>, M. Haumann<sup>1</sup>

 <sup>1</sup>Friedrich-Alexander-Universität Erlangen-Nürnberg (FAU), Lehrstuhl für Chemische Reaktionstechnik (CRT), Erlangen, Germany, <sup>2</sup>Evonik Operations GmbH, Marl, Germany,
<sup>3</sup>Helmholtz-Zentrum Hereon GmbH, Geesthacht, Germany,
<sup>4</sup>Ruhr-Universität Bochum, Lehrstuhl für Theoretische Chemie, Bochum, Germany

### 12.15 h Continuous Processes for the Rh-catalyzed Carbonylation of Olefins and Unsaturated Esters Enabled by Cyclodextrin-mediated Aqueous Biphasic Systems

<u>T. Roth</u>, K. Künnemann, D. Vogt, T. Seidensticker TU Dortmund University, Department for Biochemical and Chemical Engineering, Laboratory of Industrial Chemistry, Dortmund, Germany

#### 12.45 h Lunch Break

# **SESSION: HYFO & CARBO II**

Chairperson: Harald Häger

13.45 h Keynote Lecture: Recent Developments in Hydroformylation and Related Carbonylations: An Industrial Perspective

> <u>R. Franke</u> Evonik Performance Materials GmbH, Marl, Germany

### 14.30 h Carbon Chain Building Reactions from Synthesis Gas to Hydrocarbons via a Three-Step Reaction Cycle with Increased Selectivity

<u>J. T. Vossen<sup>1,2</sup></u>, A. J. Vorholt<sup>1</sup>, W. Leitner<sup>1,2</sup> <sup>1</sup>Max Planck Institute for Chemical Energy Conversion, Mühlheim an der Ruhr, Germany, <sup>2</sup>Institute for Technical and Macromolecular Chemistry, RWTH Aachen University, Aachen, Germany

### 15.00 h Continuously Operated Hydroaminomethylation in Advanced Multiphase Systems for Efficient Recycling

<u>T. B. Riemer</u>, A. Kampwerth, T. Sinnhoffer, D. Vogt, T. Seidensticker

TU Dortmund University, Department for Biochemical and Chemical Engineering, Laboratory of Industrial Chemistry, Dortmund, Germany

# **POSTERSESSION AND COFFEE**

Chairperson: Andreas Jess KLEINER SAAL

15.30 h - 16.45 h

# A-O1 Carbon Chain Building Reactions from Synthesis Gas to Hydrocarbons via a Three-Step Reaction Cycle with Increased Selectivity

J. T. Vossen<sup>1,2</sup>, A. J. Vorholt<sup>1</sup>, W. Leitner<sup>1,2</sup>

<sup>1</sup>Max Planck Institute for Chemical Energy Conversion, Mühlheim an der Ruhr, Germany, <sup>2</sup>Institute for Technical and Macromolecular Chemistry, RWTH Aachen University, Aachen, Germany

# A-O3 Mobile Small-Scale Methanol Synthesis Pilot-Plant with Internal Recycle Operated with COx from Waste Gasification

<u>J. Reisch<sup>1</sup></u>, T. Nowak<sup>1</sup>, M. Siodlaczek<sup>2</sup>, B. Epple<sup>2</sup>, A. Drochner<sup>1</sup>, B. J.M. Etzold<sup>1</sup>

<sup>1</sup>Technische Universität Darmstadt, Ernst-Berl-Institut für Technische und Makromolekulare Chemie, <sup>2</sup>Energy Systems and Technology, Technische Universität Darmstadt, Germany

# A-06 An In-Depth Investigation: Surprising Effect of the Second Liquid Phase in Homogeneously Ru-Catalyzed CO<sub>2</sub> Hydrogenation to Formic Acid

<u>K. R. Ehmann<sup>1,2</sup></u>, K. Dinsing<sup>1,3</sup>, C. Ribeiro Maier<sup>1,3</sup>, A. J. Vorholt<sup>1</sup>, W. Leitner<sup>1,2</sup>

<sup>1</sup>Max Planck Institute for Chemical Energy Conversion, Mülheim an der Ruhr, Germany, <sup>2</sup>RWTH Aachen University, Aachen, Germany, <sup>3</sup>TU Dortmund University, Germany

# A-08 A Review of the Fischer-Tropsch and Methanol Pathways for the Production of Jet Fuel

<u>R. Ali</u>, L. Edenhofer, A. Schaadt, O. Salem Fraunhofer Institute for Solar Energy Systems ISE, Freiburg, Germany

# A-09 Liquid-phase Co-Reagent Free Hydrogenation of Carbon Monoxide to Methanol Using Molecular Manganese Catalysts

<u>S. Stahl<sup>1,2</sup></u>, A. J. Vorholt<sup>1</sup>, W. Leitner<sup>1,2</sup>

<sup>1</sup>Max Planck Institute for Chemical Energy Conversion, Mülheim an der Ruhr, Germany, <sup>2</sup>Institute for Technical and Macromolecular Chemistry, RWTH Aachen University, Aachen, Germany

# A-10 Biogenic Residues as Potential Feedstock for Green Energy Carriers in Urban Areas - Gasification and Synthesis Demonstration in Vienna

T. Schubert, P. Krobath, <u>S. Egger</u>, M. Höller Wien Energie GmbH, Vienna, Austria

# A-17 The Influence of the Support on Pd-based Catalysts in Direct DME Synthesis

<u>B. Wang</u>, M. Zimmermann, S. Behrens Institute for Catalysis Research and Technology, Karlsruhe Institute of Technology, Karlsruhe, Germany

# A-19 Multiphasic Hydroformylations of Long Chain Alkenes and the Liquid-liquid Interface

<u>K. E. Naße<sup>1</sup></u>, M. Schrimpf<sup>1</sup>, F. S. Heinen<sup>1</sup>, N. Pawlowsky<sup>1</sup>, A. J. Vorholt<sup>1</sup>, W. Leitner<sup>1,2</sup>

<sup>1</sup>Max Planck Institute for Chemical Energy Conversion, Mülheim an der Ruhr, Germany, <sup>2</sup>Institute of Technical and Macromolecular Chemistry, RWTH Aachen University, Aachen, Germany

# A-20 Exfoliated g-C3N4 for CO<sub>2</sub> Conversion into Fuels and Chemicals

<u>G. Ramis<sup>1</sup></u>, M. Tommasi<sup>2</sup>, S. Naz Degerli<sup>3</sup>, I. Rossetti<sup>2,3</sup>

<sup>1</sup> Dip. Ing. Chimica, Civile ed Ambientale, Università degli Studi di Genova and INSTM Unit Genova, Genoa, Italy, <sup>2</sup>Chemical Plants and Industrial Chemistry Group, Dip. Chimica, Università degli Studi di Milano, <sup>3</sup>INSTM Unit Milano-Università, Milan, Italy

### A-22 The Change of Product Selectivity in the Electrochemical Methanol Oxidation Reaction with Decreasing Water Content in the Nafion Membrane

<u>S. Lechler</u>, M. Deitermann, Z. Huang, W. Schuhmann, M. Muhler Ruhr University Bochum, Germany

# A-23 Operando ATR-IR Assisted Mechanistic Study of the Electrocatalytic Methanol Oxidation over a Platinum Catalyst in Acidic Medium

<u>Z. Huang</u>, S. Lechler, S. Cychy, M. Muhler Lehrstuhl für Technische Chemie, Ruhr-Universität Bochum, Germany

## A-24 Improving the Selectivity to Liquefied Petroleum Gas by Combining Fischer-Tropsch Synthesis with Zeolite Cracking

<u>N. Oppmann</u>, A. Jess Universität Bayreuth, Germany

# A-27 Development and Enhancement of Iron-Based Catalysts to Boost the Conversion of $CO_2$ via Fischer-Tropsch-Synthesis

<u>F. Mai</u>, A. Jess Universität Bayreuth, Germany

## A-30 Hydrogen Production from Biomass via Formic Acid and Methyl Formate: An Economic Comparison of Different Process Routes

### <u>F. Kroll<sup>1</sup></u>, M. Schörner<sup>1</sup>, P. Schühle<sup>2</sup>

<sup>1</sup>Chemical Hydrogen Storage, Helmholtz Institute Erlangen-Nürnberg for Renewable Energy (IEK-11), Fürth, Germany, <sup>2</sup>Lehrstuhl für Chemische Reaktionstechnik, Friedrich-Alexander-Universität Erlangen-Nürnberg, Erlangen, Germany

# A-31 Efficient Long Distance Hydrogen Transport Including DME as Hydrogen Vector and CO2 Back-shipping

P. Schühle<sup>1</sup>, R. Stöber<sup>1</sup>, M. Semmel<sup>3</sup>, A. Schaadt<sup>3</sup>, R. Szolak<sup>3</sup>, S. Thill<sup>3</sup>, M. Alders<sup>2</sup>, C. Hebling<sup>3</sup>, P. Wasserscheid<sup>1,2</sup>, O. Salem<sup>3</sup> <sup>1</sup>Lehrstuhl für Chemische Reaktionstechnik, FAU Erlangen-Nürnberg, <sup>2</sup>Forschungszentrum Jülich, Institute for a Sustainable Hydrogen Economy, <sup>3</sup>Fraunhofer-Institute for Solar Energy Systems ISE

# A-32 Photo-selective Methanol Synthesis over Supported Cu Catalysts

### <u>J. Huang<sup>1</sup></u>, M. Klahn<sup>1</sup>, J. Strunk<sup>1,2</sup>

<sup>1</sup>Leibniz Institute for Catalysis, Rostock, Germany, <sup>2</sup>Industrial Chemistry and Heterogeneous Catalysis, Technical University of Munich, Garching, Germany

# A-33 Fine-Tuning Texture of Highly Acidic HZSM-5 Zeolite for Efficient Ethanol Dehydration

<u>P. Pornsetmetakul</u>, S. Klinyod, C. Rodaum, S. Salakhum, P. Iadrat, E. J. M. Hensen, C. Wattanakit

School of Energy Science and Engineering, School of Molecular Science and Engineering, Vidyasirimedhi Institute of Science and Technology, Rayong, Thailand, Laboratory of Inorganic Materials and Catalysis, Department of Chemical Engineering, Eindhoven, The Netherlands

### A-34 Photocatalytic Conversion of Methanol to Formaldehyde in a Continuous Laboratory Plant

F. Stubenrauch<sup>1</sup>, <u>M. Schörner<sup>1</sup></u>, Y. Mahayni<sup>1</sup>, A. Bösmann<sup>2</sup>, P. Schühle<sup>2</sup>, P. Wasserscheid<sup>1,2</sup>

<sup>1</sup>Forschungszentrum Jülich GmbH, Helmholtz-Institut Erlangen-Nürnberg for renewable Energy (IEK-11), <sup>2</sup>Lehrstuhl für chemische Reaktionstechnik, Friedrich-Alexander-Universität Erlangen-Nürnberg

# A-35 About the Dehydrogenation of Diformamides to Diisocyanates – A Greener Pathway for the Production of Polyurethanes

Paul P. Kossmann<sup>1,2</sup>, Andreas J. Vorholt<sup>1</sup>, Walter Leitner<sup>1,2</sup> <sup>1</sup>Max Planck Institute for Chemical Energy Conversion, Mülheim an der Ruhr, Germany, <sup>2</sup>Institute for Technical and Macromolecular Chemistry, RWTH Aachen University, Aachen, Germany

# **SESSION: FISCHER TROPSCH I**

**Chairperson: Jörg Sauer** 

### 16.45 h Keynote Lecture: Carbon Dioxide from the Air as a Feedstock for Recyclable Fuels and Chemicals -Current Status and Perspectives

<u>R. Dittmeyer</u>

Karlsruhe Institute of Technology, Institute for Micro Process Engineering, Karlsruhe, Germany

### 17.30 h Co-electrolysis and its Integration into Power-to-X Concepts as a Key Step in a Renewable Energy System

<u>E. Reichelt</u>, P. Adam, R. Näke, G. Herz, S. Megel Fraunhofer IKTS, Fraunhofer Institute for Ceramic Technologies and Systems IKTS, Dresden, Germany

# 18.00 hCombining Fischer Tropsch and Hydroformylation<br/>for Long Chain Alcohols from Syngas

K. Jeske, T. Rösler, M. Belleflamme, W. Leitner, <u>A. J. Vorholt</u>, G. Prieto Max Planck Institute for Chemical Energy Conversion, Mülheim an der Ruhr, Germany

# **CONFERENCE DINNER**

20.00 h Wenzel Prager Bierstuben Dresden Königstraße 1, 01097 Dresden Phone +49 0351-8 04 20 10

# FRIDAY, OCTOBER 13, 2023

### **SESSION: FISCHER TROPSCH II**

Chairperson: Enrico Tronconi

# 08.30 h Keynote Lecture: Fischer-Tropsch Catalysis: An Old Technology for New Challenges

<u>D. Loudon</u> Sasol Energy Operations & Technology, South Africa

### 09.15 h Promotor Effect on Fe-based Catalysts for CO<sub>2</sub>-FTS: A XAS study

<u>E. Saraçi<sup>1</sup></u>, Q. Yang<sup>2</sup>, E. Fedorova<sup>2</sup>, D. Doronkin<sup>1</sup>, E. Kondratenko<sup>2</sup> <sup>1</sup>Institute for Catalysis Research and Technology (IKFT), Karlsruhe Institute of Technology (KIT), Karlsruhe, Germany, <sup>2</sup>Leibniz Institute for Catalysis e.V. (LIKAT), Rostock, Germany

### 09.45 h Controlling the Complex Reaction Network of the Hydrogenation of CO to Higher Alcohols Using Cobased Catalysts Derived from Prussian Blue Analogues

<u>P. Diehl</u>, P. Telaar, M. Muhler Laboratory of Industrial Chemistry, Ruhr University Bochum, Bochum, Germany

10.15 h Coffee Break

# FRIDAY, OCTOBER 13, 2023

### **SESSION: METHANOL-TO-X**

Chairperson: Dieter Vogt

10.45 h Keynote Lecture: From Theory to Application: Reinventing and Scaling Up a New Methanol Synthesis Route

<u>M. Checinski</u>

C1 Green Chemicals AG, Berlin, Germany

### 11.30 h About the Art to Prepare Mixed SAPO-CHA/MFI Catalyst Materials for Methanol-to-olefins Reaction

<u>M. Seifert</u>, L. A. Haufe, J. J. Weigand Technische Universität Dresden, Faculty of Chemistry and Food Chemistry, Inorganic Molecular Chemistry, Dresden, Germany

### 12.00 h Process Intensification Strategy Demonstrated by Innovative DME Synthesis

<u>M. Semmel</u>, O. Salem, A. Schaadt Fraunhofer Institute for Solar Energy Systems ISE, Freiburg, Germany

# 12.30 h Directly Coupled Production of Methanol and Formaldehyde Based on CO<sup>2</sup>

<u>P. Münzer</u>, U. Arnold, J. Sauer Karlsruhe Institute of Technology (KIT), Institute of Catalysis Research and Technology (IKFT), Eggenstein-Leopoldshafen

- 13.00 h Concluding Remarks and Conference Summary Dieter Vogt
- 13.05 h Lunch

# **GENERAL INFORMATION**

### Venue

Haus der Kirche – Dreikönigskirche Hauptstraße 23 | 01097 Dresden | Germany

### **Registration Desk**

Opening Hours Wednesday, October 11, 2023 Thursday, October 12, 2023 Friday, October 13, 2023 Phone +49151 56005706

12.00 h - 18.00 h 08.00 h - 18.30 h 08.00 h - 13.00 h

### **Conference Preprints**

Lectures and posters presented at the DGMK-Conference are published in full length in the DGMK-Conference Proceedings. These publications are registered under ISBN and ISSN and are sold on the book market after the conference. The DGMK- Conference Proceedings will be given to each conference participant in a digital format.

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### Organiser

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Gerneral Assembly of DGMK November, 9, 2023, Hamburg