

Opportunities and Challenges in Industrial Selective Oxidation Processes

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Abstract

Selective oxidation processes belong to the energy-intensive base chemical segment with large product volume accompanied by significant CO₂ emissions. The CO₂ emission of a product comprises direct emissions during the production (Scope 1 emission), indirect emissions from the generation of energy (Scope 2 emission) and CO₂ footprints of raw materials (Scope 3 emission). Options for reduction of CO₂ emissions include (1) efficiency measures to reduce consumption of raw material and energy, (2) use of green energy, (3) use of green raw materials with and without alternation of production process, (4) reducing CO₂ emission by carbon capture. These options exhibit a broad spectrum of technological and economic feasibility. This contribution discusses some examples how industrial catalytic oxidation processes tackle the challenge to reduce CO₂ emission.